

Distinctive Characteristics

DSA **NEW**

Environmentally friendly, contains no mercury.

High contact reliability due to sealed body.

The switch is triggered when tilted beyond ±10° of the horizontal.

PCB adaptor available as an accessory.



DSB

Photo interrupter, rather than contacts, ensures high reliability.

Sealed construction for protection from environmental elements, including hydrogen sulfide, sulfur dioxide, and nitrogen hydroxide. Terminals are made of ammonia-resistant materials.

Totally sealed body allows process compatibility for timeand money-saving automatic soldering and cleaning.

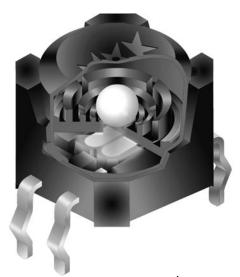
Space-saving compact dimensions allow high density mounting.

Internal steel ball movement allows functionality of 360° circumference rotation.

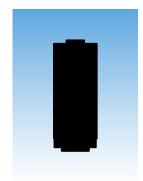
The DSB series switch is well-suited to meet product safety concerns due to normally closed (on) status.

Crimped terminals ensure secure mounting and prevent dislodging during wave soldering.

The switch is triggered when tilted beyond ±30° of the horizontal.



Actual Sizes



DSA



DSB



DSA SWITCH PART NUMBER & DESCRIPTION



DSA SWITCH SPECIFICATIONS

Mechanical & Electrical Specifications				
Poles and Circuits:	Single Pole Single Throw ON – OFF			
Operating Range:	ON Angle = 10° ~ 170°; OFF Angle = 190° ~ 350°			
Resistive Load:	0.1A @ 12V DC			
Contact Resistance:	100 milliohms maximum			
Insulation Resistance:	50 megohms minimum @ 250V DC			
Dielectric Strength: 250V AC for 1 minute minimum between terminals				
Mechanical Life: 100,000 operations minimum				
Electrical Life:	100,000 operations minimum			
	Materials & Finishes			
Housing:	PBT			
Rubber Rings:	Nitrile Butadiene Rubber			
Contact Balls:	Brass with Silver Plating			
Terminals:	Brass with Silver Plating			
	Environmental Specifications			
Operating Temperature Range:	−10°C ~ +70°C (+14°F ~ +158°F)			
Storage Temperature Range:	−25°C ~ +85°C (−13°F ~ +185°F)			
Contact Bounce (for reference):	500ms maximum			
Humidity:	90% humidity for 96 hours @ 40°C (104°F)			
Vibration (for reference):	Frequency range 10Hz ~ 500Hz for 2 hours; 2 directions; Acceleration: 0.2G			
Notes:	Do not install switch near vibration source. Terminals should not be exposed to liquid.			

Processing for AT094 PCB Adaptor

Soldering (with PCB Mount Holder): Wave Soldering: See Profile A in Supplement section.

Manual Soldering: See Profile B in Supplement section.

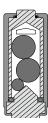
Automated Cleaning: Hand clean locally using alcohol based solution.



DSA SWITCH SPECIFICATIONS (CONTINUED)

UP ON **Operating Range** 90 Unstable Connection Unstable Connection 10° 180° OFF DOWN

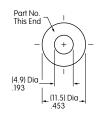
Cross Section

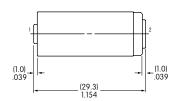


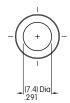
Allow 500ms settling time between states.

TYPICAL SWITCH DIMENSIONS









DSA01

Terminal numbers are not on the switch.

OPTIONAL ADAPTOR





AT094 PCB Adaptor for DSA01

Materials:

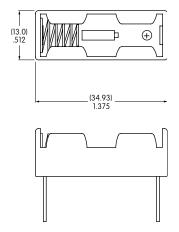
Holder: Polypropylene Spring Steel with Nickel Plating Spring:

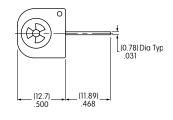
PC Pins: Brass with

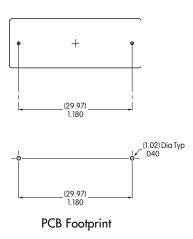
Nickel Plating



Assembled DSA Switch & Adaptor



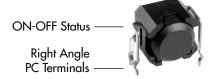






DSB SWITCH PART NUMBERS & DESCRIPTION





DSBA1P DSBA1H

DSB	C/V/I	TCH.	SDF	`IFIC	ATIO	NIC.
UJD	J VV I	ш	JF E		AIIU	UND

Absolute Maximum Ratings Temperature at 25°C						
			Symbol	Rating	Unit	
Forward Current		I _F	50	mA		
Input	Input Reverse Volto Power Dissip		V_R	5	٧	
			P_{D}	75	mW	
	Collector-Emitter Volt		V_{CEO}	30	٧	
Outrast	Emitter-Colle	Emitter-Collector Voltage		3	٧	
Output	Collector Cu	Collector Current		20	mA	
	Collector Po	wer Dissipation	P _C	50	mW	
	Total Power Dissipation		P _{tot}	100	mW	
		Mechanical Spec	cifications			
	Mechanical Life: 150,000 operations minimum					
	Electrical Life:	al Life: 150,000 operations minimum using applicable circuit				
		Materials & F	inishes			
Housing: Glass fiber reinforced polyc		d polyamide (UL94V-0	flammability rating)			
	Base: Glass fiber reinforced polyamide (UL94V-0 flammability rating)					
	Terminals: Phosphor bronze with t		th tin plating	in plating		
		Environmental Sp	ecifications			
Operating Temperature Range: −25°C ~ +80°C (−13°F		3°F ~ +176°F)				
Storage	Storage Temperature Range: $-30^{\circ}\text{C} \sim +85^{\circ}\text{C} (-22^{\circ}\text{F} \sim +185^{\circ}\text{F})$					
	Humidity:	85% humidity for 500 hours @ +85°C (+185°F)				
	Vibration:	10Hz with peak-to-peak amplitude of 10mm traversing the frequency range & returning in 1 minute; 3 right angled directions for 500,000 cycles				
	Shock:	100G (981m/s ²) acceleration (tested in 6 right angled directions, with 5 shocks in each direction)			s, with	
	Notes: 1. Prevent exposure to magnetic fields. 2. Do not install switch near vibration source.					



DSB SWITCH SPECIFICATIONS (CONTINUED)

	_	
<u> </u>	\sim	naracteristics
()neratina	(r	aracteristics
Opcialing	~:	iai acici isiics

Operating Angle

Return Angle

Circuit Characteristics (ON-OFF)

 $\pm 30^{\circ}$ to $\pm 60^{\circ}$

Minimum 10°

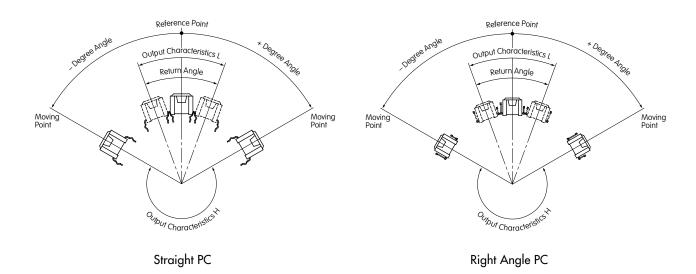
Output V_{OL}→ V_{OH}

Output V_{OH} → V_{OL}

Output Characteristics V_{OL} with Photo transistor ON: 1.0V maximum (horizontal)

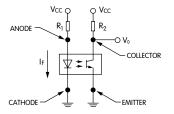
Output Characteristics V_{OH} with Photo transistor OFF: 4.0V minimum (inclined at an angle of -60° minimum)

Output Characteristics



Circuit Design Considerations

$$\begin{aligned} V_{CC} &= 5V \\ R_2 &= 100k\Omega \\ I_F &= 19mA \quad (V_{CC} = 5V,\, R_1 = 200\Omega) \\ V_F \, of \, the \, LED \qquad Maximum = 1.3V \end{aligned}$$



PCB Processing

Soldering: See Profile A in Supplement section.

Manual Soldering: See Profile A in Supplement section.

Automated Cleaning: Use alcohol based solution at 50°C maximum. Do not submerge over

2.0" (5.0cm) for 1 minute maximum. Do not use organic solvents.



MOUNTING OPTIONS





PCB mounting option for Straight PC

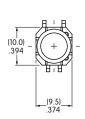
PCB mounting option for Right Angle PC

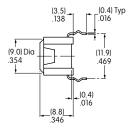
Install switch at an angle less than $\pm 3^{\circ}$ from the mounting surface.

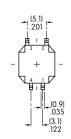
TYPICAL SWITCH DIMENSIONS

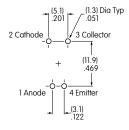
Straight PC









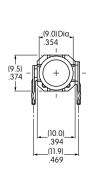


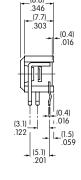
DSBA1P

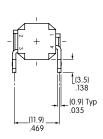
Terminal numbers are on bottom of switch.

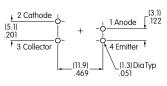
Right Angle PC











DSBA1H

Terminal numbers are on bottom of switch.